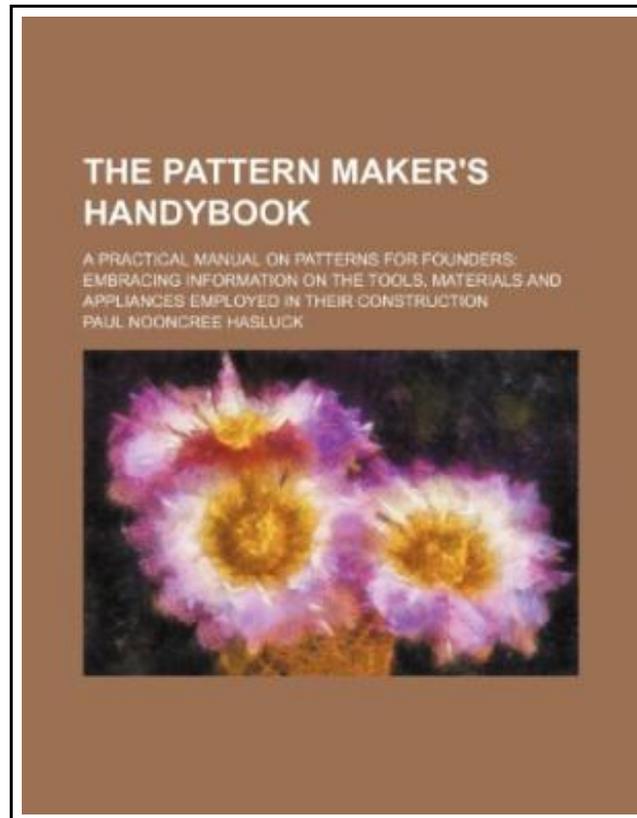


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Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1887 Excerpt: .The print as used in Fig. 77 is also applied in this case to ensure uprightness in the core. In addition to this a print cut to the form of the aperture required, is applied to the end of the bearing, forming an additional guide for the core. This is the method ordinarily followed, but if the exigencies of the work demand it, we may omit either one of these prints. If the print only is retained, make it much thicker, or the core may not be securely placed. The core-box will be made as shown in plan, Fig. 78. In sections it resembles Figs. 75 and 76, but at one end it is longer as much as the thickness of the print. The prints for the bolt-cores cannot be put on as before, as they would lock the pattern in the sand. The prints to be Fig. 78. Core-box. employed will not only cover the outline of the holes, but will be carried up to the parting line of the mould as seen in Fig. 77. In this figure, the prints on both cheeks of the block are shown in full line, and also one of the prints on the base in dotted line. A core can be made that will fill the spaces left by the Core Box g 8 Prmts an(have the holes in the castings in the core-box, shown in plan, Fig. 79. Fig. 80 being an end view of the...



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